

Drilling Rounded Material

Centrotec Compatible



Drill Guide

- Hugely versatile, portable drill guide
- Accurate engineering guarantees accurate results
- Capable of drilling any angle between +/- 60°
- Set at 90° for perfectly perpendicular holes
- Takes bits or holesaws up to 60mm diameter
- Suitable for most power drills, mains or cordless



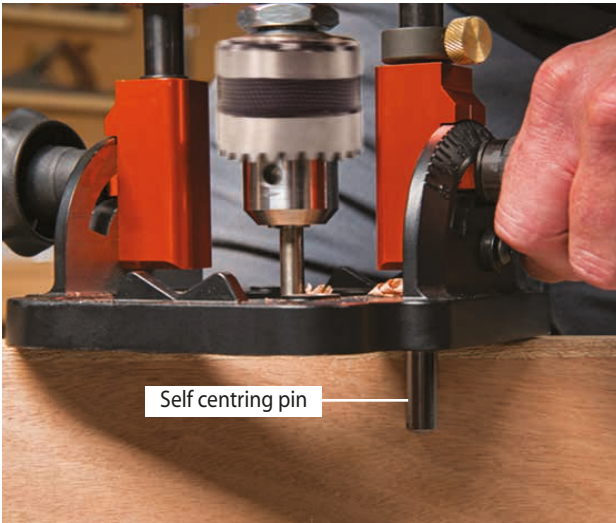
- The UJK drill guide can be used to drill rounded material, ideal for chair legs, see pictures above.



- The 1/4" Hex drive is Centrotec compatible

Drilling Mortice Lock

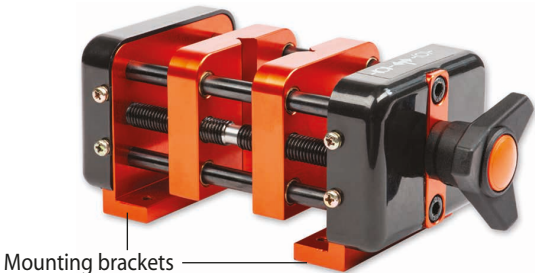
Optional Accessories



Self centring pin



- The self centring pins will automatically centre the drill, perfect for drilling a mortice, see pictures above.



Mounting brackets

- Code 106216 Self Centring Vice for Drill Guide



Axminster Tools & Machinery, Weycroft Avenue, Devon EX13 5PH

[axminstertools.com/ujk](http://axminstertools.com/ujk)

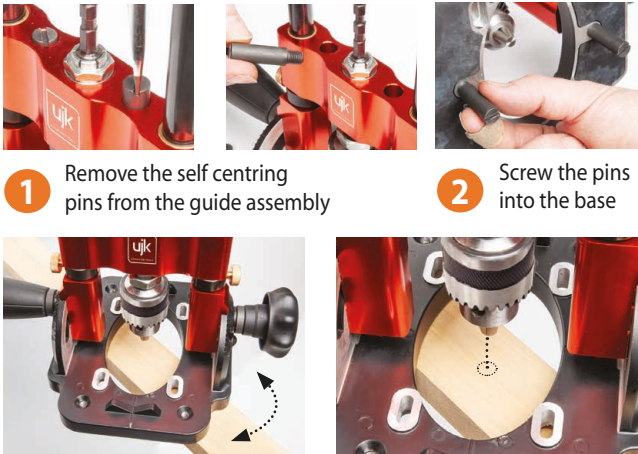
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Introduction

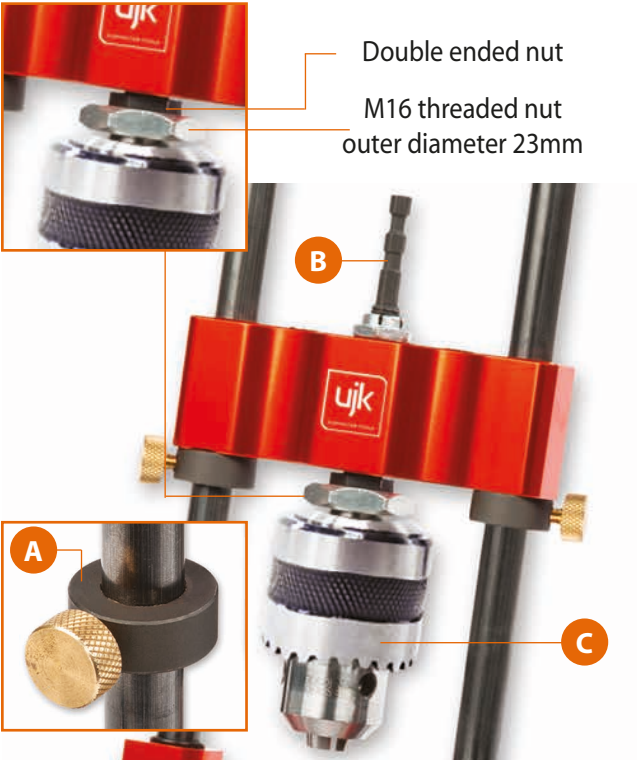
The drill guide provides extra stability and accuracy when you need to drill straight or at an angle. The beauty of the system is you can take your cordless drill and convert it to the near perfect accuracy of a pillar drill. also, if you need to drill in the middle of a large sheet of material then a drill guide offers a solution that just isn't possible with a pillar drill.

The chuck guide assembly runs between twin steel guide bars. Filled bronze bushes ensure a smooth action and zero play between the assembly and guide bars. There is enough space between the bars to accommodate most drills. A precision-machined main shaft runs inside another oil filled bronze bush for accuracy.

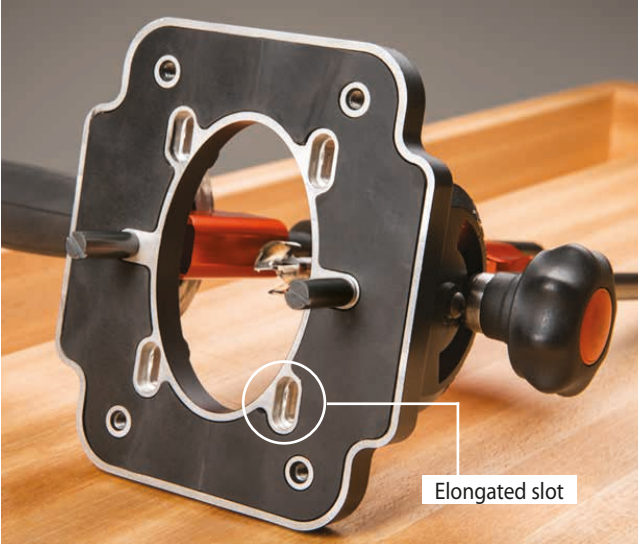


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Overview



- Adjustable depth stop collar, (A). 1/4" Hex drive allowing you to use either a mains or cordless drill, (B). To the end of the drive shaft is a 3-jaw, 1 to 10mm geared chuck, (C).



- To the underside of the drill guide base is a high friction rubberised pad preventing the drill guide from moving while drilling. The four elongated slots to the centre are for mounting the optional 'Self Centring Vice' code 106216.

Drilling Angles



- Drilling holes at set angles, see top picture. Using the site lines to align the UJK drill guide before drilling, see picture above.



- The UJK drill guide can be fixed in position using the four countersink holes in the drill guide base, see picture above.