

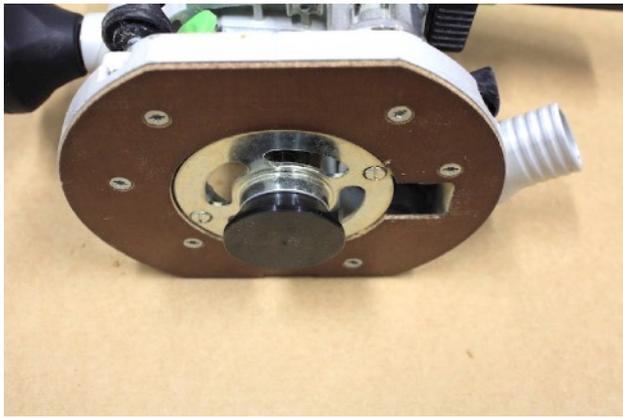
For any questions please contact us
Dominofix - Tools & Accessories
info@dominofix.com
www.dominofix.com
Hallitie 16 V5
96320 Rovaniemi
Finland



Instructions for Dominofix MFT plunge router jig ACCURACY IS IMPORTANT!

The jig is made for a 30MM copy ring and 20MM router bit. Every brand has different tolerances so there might be little bit of play or tightness with the copy rings and the bench dogs fitting in your routed holes. Please follow the instructions on what to do.





ALWAYS calibrate your copy ring by using a centring mandrel. Otherwise your copy ring is offset compared to the router bit and you will create imperfection.



If your copy ring is too tight, slightly sand equally around your copy ring with viles.



If your copy ring is too loose, add a strip of aluminium tape (included in the package) around your ring, covering the whole ring. Do not use too much tape as it might start warping upwards, this will give a tight, but offset fit.



Place the jig on your worktop to route the first set of holes. The outside measurements of the jig allows you to recreate the same starting distance from the edge till the first holes as a Festool MFT top.



Flip the jig around and put in place with the bench dogs (included in the package) in the row you routed first. Make sure you don't have any play on the jig, this will cause imperfection while you are copying the pattern.



If your bench dog is too tight, slightly sand equally around your bench dog with viles.



If your bench dog is too loose, add a strip of aluminium tape around your bench dog, covering the whole bench dog. Do not use too much tape as it might start warping upwards, this will give a tight, but offset fit.



Now continue making the amount of holes you require by repeating the same procedure. We recommend checking with a square that you are keeping a straight 90° pattern to avoid imperfection.